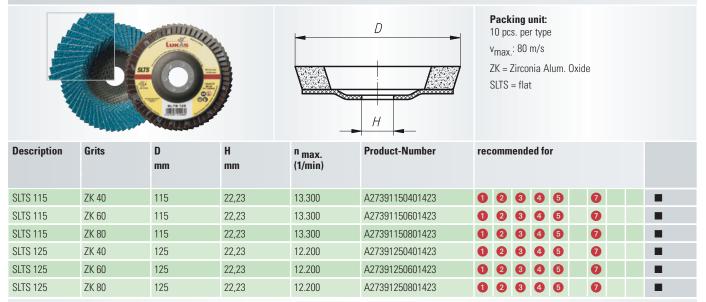
### LUKAS

#### Industry

#### The SLTS, with vertical flaps

Ordering example: A27391150401423



Due to the vertical flap configuration, the SLTS has a universal application particularly where a "soft" grinding action is required to avoid damage to the

workpiece. The SLTS is used on similar applications which require a fibre discs; in addition, it is ideally suited to grind radii or corners.

## **Material classification**



1	STEELS AND CAST STEELS Rm up to 800 N/mm <sup>2</sup>	5	CAST IRON
	common structural steels	6	ALUMINIUM, MAGNESUIM AND
	free cutting steels		COPPER ALLOYS
	case hardened steels		• over 300 HB
	<ul> <li>fine grained structural steels</li> </ul>		• 200-300 HB
	extruded steels		• up to 200 HB
	<ul> <li>toughened structural steels</li> </ul>		• over 15% Si
	• boiler plate		• 10-15% Si
	nitrided steels		• 0,5-10% Si
	cast steels		• below 0,5% Si
	heat treated steels	7	TITANIUM AND NICKEL ALLOYS
	<ul> <li>heat resistant structural steels</li> </ul>		• Rm 900 up to 1500 N/mm <sup>2</sup>
	ALLOYED, TEMPERED STEELS		• Rm up to 900 N/mm <sup>2</sup>
2	Rm 800 up to 1200 N/mm <sup>2</sup>		
	case hardened steels	8	PLASTICS, WOOD, RUBBER
	spring steels	9	GLASS / CARBIDES
	<ul> <li>fine grained structural steels</li> </ul>		
	nitrided steels	10	STONE / TILES / GAS CEMENT
	heat treated steels		
	wear resistant steels	11	CONCRETE / REINFORCED CONCRETE
	bearing steels	12	CERAMIC / FLOOR TILES
3	TOOL STEELS Rm up to 1300 N/mm <sup>2</sup>		
	• 60 - 65 HRC	13	MARBLE
	high-speed steels	14	GRANITE
	<ul> <li>non-alloyed tool steels</li> </ul>	14	GRANITE
	<ul> <li>cold working tool steels</li> </ul>	15	FRESHLY POURED CONCRETE
	<ul> <li>hot working tool steels</li> </ul>		
	RUST, ACID AND HEAT RESISTANT	16	ASPHALT
4	STEELS AND CAST STEELS		
	• austenitic		
	• ferritic		best suitable
	ferritic-austenitic	0	suitable
	heat-resistant		delivery ex-stock
	martensitic	<b>A</b>	delivery on request

- martensitic
- stainless, sulpherized

# Safety Symbols











Wear hearing protection



Only permitted with a back-up pad



Not permitted for face grinding





(S) regrind service, please enquire



damaged



Do noch use for freehand cutting